











RI32-0

	Economy Incremental		Economy Incremental
Key specs	 > Provides digital control inputs from operators's panel > Bidirectional squarewave signal outputs > Up to 512 increments > Continuous and reversible rotation > Non-contacting > Operating temperature -40 C° 100 °C 		 Replacement for type Typ RIS and RI 31 The economical encoder for small appliances High efficiency by means of ball bearing Small torque Very compact design: 30 mm housing diameter / mounting depth 27 mm Up to 6,000 steps with 1,500 pulses Solid shaft Ø 5 mm or 6 mm Operating temperature -10°C +60°C
Fields of applica- tion	 Laboratory equipment Crimping machines Tampon printing machines Miniature grinding machines FHP motors 	Labelling machinesPlottersGraphic machinesTextile machinery	 Laboratory Equipment Training Equipment Crimping Machines Tampon Printing Machines Miniature Grinding Machines
Verticals			> FA (Light Duty)

RI38-O RI42-O





ICURO® industry



	Economy Incremental		Economy Incremental
Key specs	 Replacement for type RI 39 Encoder for universal fitting and front or rear panel High performance due to ball-bearings Low torque Up to 3,600 pulses Operating temperature -10°C +60°C 		 Economical miniature encoder High protection IP65 Incremental output TTL or HTL High mechanical efficiency Up to 4,096 steps with 1,024 pulses 10,000 rpm continuous operation
Fields of application	 Miniature Motors Laboratory Equipment Labelling Machines	> Plotters> Linear Encoders	> Textile Machinery
Verticals	> FA (Light Duty)		> FA (Light Duty)

RI30-0









RI36-0

Industrial Incremental		Industrial Incremental		
 Small rotary encoder for indus Very compact design: 30 mm h depth 27 mm Up to 6,000 steps with 1,500 pt Incremental output TTL or HTL Protection class up to IP64 Solid shaft Ø 5 mm Operating temperature -10°C Low current consumption High interference protection Suitable for high pulse frequer 360° full screen 	ousing diameter / mounting ulses	 Small rotary encoder for industrial applications Compact design: 36 mm housing diameter / mounting depitor 27 mm Up to 14,400 steps with 3,600 pulses Incremental output TTL or HTL Protection class up to IP64 Solid shaft Ø 6 / 6,35 mm Operating temperature -10°C +70°C Low current consumption High interference protection Suitable for high pulse frequencies Wide range power supply DC 3 - 38 V available on request 360° full screen 		
CNC MachinesManipulatorsMotorsMedical TechnologyTextile Machines		CNC AxesMachine ToolsRobotsSpecial Machinery	 Position Feedback in any kind of general machinery or factory automation appli- cation 	
> FA> Medical> Elevator	> AGV > OHV	FAMedicalElevator	> AGV > OHV	

RI36-H RI41-O









Industrial Incremental		Industrial Incremental	
 Small rotary encoder for industrial applications Compact design: 36 mm housing diameter / mounting depth 40 mm Up to 14,400 steps with 3,600 pulses Incremental output TTL or HTL Protection class up to IP64 Hub shaft Ø4 to 10 mm Operating temperature -10°C +70°C Low current consumption High interference protection Suitable for high pulse frequencies 360° full screen 		 Replacement for type RIM Economical miniature encoder Up to 14,400 steps with 3,600 pulses Incremental output TTL or HTL High mechanical efficiency Solid shaft Ø 6 mm Operating temperature -10°C +70°C 	
 Motors Machine Tools Robots Automated SMD equipment Position Feedback in any kind of general machinery or factory automation application 		 Wood Working Machines FHP Motors Graphic Machines Table robots	
> SMFB > FA > Medical	> Elevator > AGV > OHV	FAMedicalElevator	> AGV > OHV









	Industrial Incremental		Industrial Incremental	
Key specs	 Up to 40,000 steps with 10,000 pulses Solid shaft 6 to 12 mm versions available Compact design High signal accuracy Protection class up to IP67 Wide operating temperature range of -40°C +100°C Flexible due to many flange and configuration variants Suitable for high shock ratings 360° full screen Wide range power supply DC 3 - 38 V available on request 		 Up to 20,000 steps with 5,000 pulses Hub shaft or through hollow shaft (up to Ø 15mm) versions available Compact design High signal accuracy Protection class up to IP65 Wide operating temperature range of -40°C +100°C Flexible due to many flange and configuration variants Suitable for high shock ratings 360° full screen 	
Fields of applica- tion	11.001.1110.00.00		 Machine tools CNC axes Packing Machines Motors/drives Injection Moulding Machines Sawing Machines Textile Machines 	
Verticals	FAMedicalElevator	> Wind > AGV > OHV	> SMFB > FA > Medical > Elevator	> Wind > AGV > OHV

RI58-F/TF/CF

RI58-H









	Industrial Incremental		Industrial Incremental	
Key specs	 > Up to 40,000 steps with 10,000 pu > Hub shaft or through hollow shaft ble > Compact design > High signal accuracy > Protection class up to IP65 > Wide operating temperature rang > Flexible due to many flange and c > Suitable for high shock ratings > 360° full screen 	t (up to Ø 12mm) versions availa- ge of -40°C +100°C	 High accuracy by means of into Safe shaft mounting Up to 20,000 steps with 5,000 p Compact design High signal accuracy Protection class up to IP65 Operating temperature range of 360° full screen 	pulses
Fields of applica- tion	 Machine tools CNC axes Packing Machines Motors/drives Injection Moulding Machines Sawing Machines Textile Machines 		Textile MachinesMotorsDrivesCopiers	
Verticals	> SMFB > FA > Medical > Elevator	> Wind > AGV > OHV	> SMFB > FA > Medical > Elevator	> Wind > AGV > OHV

ncremental







Industrial Incremental

- > Up to 40,000 steps with 10,000 pulses
- > Solid shaft versions available
- > Compact design
- > High signal accuracy
- > Protection class up to IP67
- ➤ Wide operating temperature range of -40°C ... +100°C
- > Flexible due to many flange and configuration variants
- Suitable for high shock ratings
- > 360° full screen

- > Bottling Machines
- > Washing plants
- Mixers
- > Hoists,
- > Marine Outfitters
- > Food & Baverage

Industrial Incremental

- > Up to 40,000 steps with 10,000 pulses
- > Through hollow shaft Ø 15 to 42 mm
- > Outside diameter only 76 mm
- > Compact design: 43 mm mounting depth
- > Easy installation by means of clamping ring front or rear
- > Wide temperature range of -25°C ... +100°C
- > 360° full screen

Machine tools

- > Packing Machines
- > Injection Moulding Machines
- > Sawing Machines
- > Cranes

- > Speed and position feedback in asynchronous geared and non-geared motors
- > Point of motion measuring in any type of machine

> FA

- > Medical
- > O/G

- > HD
- > OHV
- > Food

- > SMFB
- > FA
- > Medical
- > Elevator

- > Wind
- > AGV > OHV

RX70/71







Extreme robust Hollow and Solid Shaft Incremental Encoders

- > ATEX and IECEx certification for Gas and Dust
- Gas: Ex II 2 G Ex d IIC T6/T4 Gb

Incremental Explosion Proof

- Dust: Ex II 2 D Ex tb IIIC T85°C/135°C Db IP6X
- > High precision standard as ICURO Industry
- > Interfaces incremental: RS422, Push Pull
- > Robust design
- > Highest working reliability
- > Extreme corrosion resistance: high grade stainless steel housing (1.4404 / AISI 316L)
- > Protection class: IP64 or IP67

- > High Resolution Unbreakable Disks (1 5.000 ppr)
- > Extreme robust design
- > High shaft load (up to 440 N)
- > Isolated shaft
- > Protection class IP66, 67
- > Different housing materials: stainless steel / nickel / aluminium
- ➤ Wide operating temperature range of -40°C ... +100°C
- > Up to 6,000 rpm continuous operation
- > Protection class: NEMA6 / IP67
- > ATEX Certification for Intrinsically Safe Applications
- > Redundant output

> Drilling Equipment

- Winches
- > Cranes
- > DrawWorks
- > Topdrive
- > Pipe Handling
- > Mills
- > Enameling Production Line
- > Petro Chemistry
- > Bottling Machines
- Mixers
- > Silo Works

- > Paper and Steel
- > Food & Beverage
- > Packaging industry
- > Material Handling
- > AC Motors
- > Converting Machinery
- > Wire line, any depth measurement

- > FA
- > Elevator

- > O/G

- > HD
- > OHV

- > FA
- > Elevator
- > O/G
- > HD > OHV









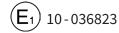
	Industrial Absolute	Industrial Absolute
Key specs	 Resolution up to 22 Bit Singleturn + 12 Bit Multiturn High accuracy +/- 35" 6mm solid shaft or 8mm hubshaft Overall length: 36 mm Wide temperature range of -40°C +100°C Protection class IP64 10,000 rpm continuous operation Optical encoder with a true geared Multiturn Interfaces: SSI, BiSS-B or BiSS-C Optional Sine wave 1 Vpp Bandwidth 500 kHz 360° full screen 	 Solid or hollow shaft versions available Wide temperature range of -40°C + 100°C Resolution up to 22 Bit Singleturn + 12 Bit Multiturn High EMC – Resistance Optical encoder with a true geared Multiturn Housing diameter 58 mm Interfaces: EtherCAT, Profinet, Ethernet-IP, Profibus, CANopen, DeviceNet, CAN Layer 2, Interbus, SSI, Parallel, BiSS-B and BiSS-C, OPC UA ready for IIoT MT Absolute SSI encoder + Incremental output TTL or HTL (AC58-I) Wide range of programmable functions 10,000 rpm continuous operation High shock and vibration resistance Large number of configuration options Stainless steel as ACURO® AC59 and AC61 available
Fields of applica- tion	 > For equipment engineering and industry > Robots > Surveying equipment > Patient beds > Surgical robots > C-Arc CT > AGV 	 Position Feedback in any kind of general machinery or factory automation application Packaging Machines Injection Molding Machines Wood Processing Machines Assembly and Handling Technology Conveyor Technology Printing and Paper Machines Pitch Control systems (AC58-I)
Verticals	> FA > Medical > Elevator > AGV > OHV	> SMFB > FA > Medical > Elevator > Wind > AGV > OHV











Industrial Absolute

- > Solid shaft version
- > Wide temperature range of -40°C ... + 100°C
- Resolution up to 22 Bit Singleturn + 12 Bit Multiturn
- > High EMC Resistance
- > Optical encoder with a true geared Multiturn
- > Protection class IP67
- > High corrosion resistance: high grade stainless steel housing
- > High shock and vibration resistance
- ▶ 10,000 rpm continuous operation
- Interfaces: EtherCAT, Profinet, SSI, BiSS, Parallel, Profibus, CANopen, CANlayer2, DeviceNet and Interbus
- > Wide range of programmable functions
- > Versions with cable or bus cover available

Absolute Robust

- > Resolution up to 12 Bit Singleturn + 16 Bit Multiturn
- Wearless electronic Multiturn: contact- and attery-less, self-energetic
- > 40N axial and 110N radial load
- > 200 g shock resistance / 20 g vibrations resistance
- > Protection class IP64
- > Wide temperature range of -40°C ... +100°C
- > Solid or hollow shaft versions available
- > Compact design: 32 mm mounting depth
- > Interfaces: SSI, CANopen, Analog
- > CANopen interface with E1 approval for vehicle applications

- Position Feedback in any kind of general machinery or factory automation application
- > Packaging Machines
- > Injection Molding Machines
- > Wood Processing Machines
- > Assembly and Handling Technology
- > Conveyor Technology
- > Printing and Paper Machines

- > Wind Power Plants
- > Cranes
- > Marine Equipment
- > Offshore Plants
- > Commercial Solar Plants
- > Bottling MachinesIndustry
- > Presses
- > Food & Beverage
- > Harvester
- > Fire-fighting Trucks

- > FA
- > Elevator
- > Wind
- > O/G > HD
- > OHV
- > Food

- > FA
- Medical
- > AGV
- > OHV

















	MARITIME	(\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\
	Absolute Robust	Absolute Explosion Proof
Key specs	 Resolution up to 12 Bit Singleturn + 16 Bit Multiturn Wearless electronic Multiturn: contact- and battery-less, self-energetic 300 N axial and radial load 200 g shock resistance / 20 g vibrations resistance Submersible: Protection class up to IP69K Wide temperature range of -40°C +100°C Solid or hollow shaft versions available Compact design: 32 mm mounting depth High corrosion resistance: high grade stainless steel housing DNV GL certificate for maritime application Interfaces: SSI, CANopen, Analog CANopen interface with E1 approval for vehicle applications 	 ATEX and IECEx certification for Gas, Dust and Mining - Gas: Ex Il 2G Ex db IlC T4 - Dust: Ex Il 2D Ex tb IIIC T135 °C - Mining: Ex I M2 Ex db I Most compact design of its class: 59 mm housing diameter / 70 mm mounting depth Extreme robust design 300 N axial and radial load 200 g shock resistance / 30 g vibrations resistance Protection class up to IP66 / IP67 Easy field installation - Free choice of cable in the field (terminal box with cage clamp technology) - In case of emergency service, encoder and cable can be removed separately - Access to control elements (DIP) Extreme corrosion resistance: high grade stainless steel housing (1.4404 / AISI 316L) Wearless electronic Multiturn: contact- and battery-less, self-energetic Interfaces: SSI, CANopen
Fields of applica- tion	 > Wind Power Plants > Cranes > Marine Equipment > Offshore Plants > Commercial Solar Plants > Bottling Machines > Presses > Food & Beverage Industry > Harvester > Fire-fighting Trucks 	 Drilling Equipment Winches Cranes DrawWorks Topdrive Pipe Handling Mills Enameling Production Line Petro Chemistry Bottling Machines Mixers Silo Works
Verticals	> FA > Medical > Wind > O/G > AGV > HD > OHV	> FA > Elevator > O/G > HD > OHV













Absolute Explosion Proof

- > ATEX, IECEx and AEx certification for Gas and Dust
 - Gas: Ex II 2 G Ex d IIC T6/T4 Gb
 - Dust: Ex II 2 D Ex tb IIIC T85°C/135°C Db IP6X
- > High precision standard as ACURO Industry
- > Interfaces absolute: SSI, BiSS, Profibus, CANopen, DeviceNet
- > Resolution up to 22 Bit Singleturn + 12 Bit Multiturn
- > Optical encoder with a true geared Multiturn
- > Robust design
- > Highest working reliability
- Extreme corrosion resistance: high grade stainless steel housing (1.4404 / AISI 316L)
- > Protection class: IP64 or IP67

Absolute Explosion Proof

- > ATEX and IECEx certification for Gas and Dust
 - Gas: Ex II 2 G Ex d IIC T4 Gb
 - Dust: Ex II 2 D Ex tb IIIC T130 Db
- > High precision standard as ACURO Industry
- > Resolution up to 22 Bit Singleturn + 12 Bit Multiturn
- > Optical encoder with a true geared Multiturn
- > Interfaces: SSI/BISS and Profibus
- > Easy field installation
- Free choice of cable in the field (terminal box with cage clamp technology)
- In case of emergency service, encoder and cable can be removed separately
- Access to control elements (DIP)
- > Robust design
- Extreme corrosion resistance: high grade stainless steel housing (1.4404 / AISI 316L)
- > Protection class IP66 / IP67

- > Drilling Equipment
- > Winches
- > Cranes
- > DrawWorks
- Topdrive
- > Pipe Handling
- > Mills
- > Enameling Production Line
- > Petro Chemistry
- > Bottling Machines
- Mixers

- > Drilling Equipment
- > Winches
- > Cranes
- DrawWorks
- > Topdrive
- > Pipe Handling
- > Mills
- > Enameling Production Line
- > Petro Chemistry
- > Bottling Machines
- Mixers
- > Silo Works

- > FA
- ElevatorO/G
- > HD > OHV

- > FA
- > Elevator
- > O/G
- > HD
- > OHV









	Absolute Feedback		Absolute Feedback	
Key specs	 Operating temperature up to +120°C 10,000 rpm continuous operation Compact design: 24 mm (ST), 33 mm (MT) mounting depth Resolution up to 22 Bit Singleturn + 12 Bit Multiturn High accuracy +/- 35" Optical encoder with a true geared Multiturn Interfaces: SSI, BiSS-B or BiSS-C Option Sine wave 1 Vpp Notched shaft 6 mm Bandwidth 500 kHz Unique mounting concept: Save installation time and cost 		 Operating temperature up to +120°C 10,000 rpm continuous operation Compact design: 24 mm mounting depth Resolution up to 22 Bit Singleturn High accuracy +/- 35" Interfaces: SSI, BiSS-B or BiSS-C Option Sine wave 1 Vpp Hub shaft shaft 8 mm Bandwidth 500 kHz 	
Fields of application	> Servo Motors> Medical technology		Servo MotorsMedical technology	surveying equipmentcamera equipment
Verticals	> SMFB > FA > Medical	> Elevator > AGV > OHV	> SMFB > FA > Medical	> Elevator > AGV > OHV

AD36 AD58





ACURO®



	Absolute Feedback		Absolute Feedback	
Key	 Operating temperature up to +120°C 10,000 rpm continuous operation Compact design: 33,5 mm mounting depth Resolution up to 22 Bit Singleturn High accuracy +/- 35" Optical encoder with a true geared Multiturn Interfaces: SSI, BiSS-B or BiSS-C Option Sine wave 1 Vpp Hub shaft or through hollow shaft 8 mm Bandwidth 500 kHz Resolver size 15 compatible 		 Operating temperature up to +120°C 10,000 rpm continuous operation Resolution up to 22 Bit singleturn + 12 Bit Multiturn High accuracy +/- 35" Interfaces: SSI, BiSS-B or BiSS-C Option Sine wave 1 Vpp: Harmonic distortion less than 1% Optical encoder with a true geared Multiturn Tapered solid or hollow shaft Bandwidth 500kHz 	
Fields appli- tion	2 001 10 1110 1010	surveying equipmentcamera equipment	Servo MotorsMedical technology	
Vertic	> SMFB > FA > Medical	> Elevator > AGV > OHV	> SMFB > FA > Medical	ElevatorAGVOHV

AD37 ACURO®link









- > High performance motor feedback
- > Single Cable Solution with ACURO® link interface for 4 wire applications
- > Allow users to create SIL2 and SIL3 Functional Safety Applications
- > Electronic Data Sheet
- > Motor and Drive data storage
- > High resolution 20 Bit Singleturn + 12 Bit Multiturn
- > High accuracy +/- 35"
- > Operating temperature of -40°C ... +115°C
- > 12,000 rpm max. speed
- > Shortest mounting depth
- > Motor winding temperature sensor input
- > Internal encoder temperature sensor
- > Condition monitoring data
- > Servo Motors
- > Functional Safety Applications
- > Single Cable Solution
- > SMFB

> OHV

- > Medical
- > AGV

AD58 ACURO®link







Absolute Safety

> DRIVE-CLiQ Interface

> SINAMICS compatible

> High performance motor feedback

> 10,000 rpm Continuous Operation

> High accuracy up to ±20 arcsec

> Motor Temperature Logging and

Temperature Monitoring of Encoder

> Operating Temperature of -25°C ... +110° C



> Allow users to create SIL2 Functional Safety Applications

> High resolution up to 24 Bit Singleturn + 12 Bit Multiturn

> Optical encoder with a true geared 12 Bit Multiturn

AD58 DRIVE-CLiQ







Absolute Safety

- > High performance motor feedback
- > ACURO®link interface
- > Allow users to create SIL2 and SIL3 Functional Safety Applications
- > Electronic Data Sheet
- > Motor and Drive data storage
- > High resolution 24 Bit Singleturn + 12 Bit Multiturn
- > High accuracy ±20 arcsec
- > Operating temperature of -20°C ... +115°C
- > 12,000 rpm max. speed
- > Shortest mounting depth
- > Motor winding temperature sensor input
- > Internal encoder temperature sensor
- > Condition monitoring data

> Servo Motors

> EDS

- > SINAMICS motion control
- > Functional safety applications

- > Servo Motors
- > Functional Safety Applications
- > Single Cable Solution

- > SMFB > Medical

- > Elevator
- > Wind

- > SMFB > Medical
- > AGV > OHV





	Incremental Feedback		Incremental Feedback	
Key specs	 Feedback device for small DC motors Ideal for position and speed sensing in small Machines and actuators Low power consumption ideal for battery powered devices Incremental signals A, A/, B, B/, N, N/ Resolution up to 512 ppr Frequency response up to 200 kHz Wide temperature range of -40°C +100°C Compact design: 22 mm housing diameter / 20 mm mounting depth Hub shaft Ø 1.5 to 4 mm 		 Ideal for position and speed sensing in small machines and actuators Max. output frequency: 200 kHz Resolution up to 512 lines/rev Compact design Easy "snap-on" installation 	
Fields of applica- tion	DC motorsMedical devicesSmall apparatus devices		> Small Servo and Stepper Moto	r Feedback
Verticals	> SMFB > FA > Medical	> Elevator > AGV > OHV	> SMFB > FA > Medical	> Elevator > AGV > OHV

M53 F-Series







	Incremental Feedback		Incremental + Comtracks	
Key specs	 Modular hollow shaft encoder, Stepper feedback Through hollow shaft Ø 6 12 Up to 2048 PPR with Commutation Incremental + Commutation Incremental signals A, B, N and Outside diameter 53 mm Mounting depth: only 23 mm Maximum speed: 12,000 rpm Standard Operating temperate Easy installation and alignment 	,7 mm ation Tracks d 4, 6 or 8 pole ure: 0 +120°C	 Resolver compatible mounting Ideal for BLDC, DC-Servo and S Through hollow shaft up to Ø S Incremental signals A, B, N Resolution up to 2.048 ppr 6, 8 or 10 pole commutation si Frequency response up to 300 Operating temperature up to 1 Mounting depth: 22.4 mm 	Stepper motor 9.52 mm gnals kHz
Fields of application	> Servo Motors		> Brushless Servomotors	
Verticals	> SMFB > FA > Medical	> Elevator > AGV > OHV	> SMFB > FA > Medical	> Elevator > AGV > OHV





Incremental Feedback Absolute Singleturn > Operating temperature up to +120°C > Ambient temperature up to 220°C > 12,000 rpm continuous operation > Absolute position feedback > Incremental up to 10 000 ppr + commutation up to 32 pole > Rugged: high shock and vibration > Tapered solid shaft > Pollution resistant > Tether front or back mounted > No electronic components > IP54 > Maintenance-free > 360° full screen > Size 10 ... 55 > Frameless and housed resolvers available > Speed and position feedback in asynchronous geared and > Servo Motors non-geared motors as well as point of motion measuring in any Medical technology (can be sterilized) type of machine > Robots > Gearless drives > Military devices > Wind > SMFB > SMFB > FA > AGV Medical > Medical > OHV

S21 RI64



> Elevator





Sin/Cos		Incremental Feedback	
 Operating temperature up to +120°C 12,000 rpm continuous operation Sine-Cosine 1 Vpp Excellent immunity to interference Higher signal quality Low harmonics (THD) High functional safety Tapered solid or hollow shaft Bandwidth 500 kHz with excellent signal quality 360° full screen 		 Through Hollow shaft Ø 10 -16 mm Unbreakable code disc Protection class up to IP67 Isolated shaft High shock and vibration resistance Wide operating temperature range of -40°C +100°C Up to 20,000 steps with 5,000 pulses Wide power supply range DC 5-26 V Suitable for high shock ratings 360° full screen 	
> Servo Motors		Speed and position feedback in asynchronous geared and non-geared motors as well as point of motion measuring in any type of machine	
> SMFB > FA > Medical	ElevatorAGVOHV	> SMFB > FA > Medical > Elevator	> Wind > AGV > OHV



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